气保焊丝 [illegible] 热强钢用焊丝

[illegible]

285-215℃。

2、[illegible]

[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]	[illegible]
[illegible]	0.07-0.12	[illegible]	[illegible]	0.025	0.025	0.20	1.20-1.50	0.40-0.65	0.30	0.30
例 值	0.072	0.67	0.61	0.01	0.01	0.01	[illegible]	[illegible]	[illegible]	[illegible]

熔敷金属 [illegible] 能

[illegible]	PWHT		屈服强度 MPa	抗拉强度 MPa	延伸率 %	冲击值
-	-	AWS标准	≥470	≥550	≥19	[illegible]
-	-	GB/T标准	≥470	[illegible]	≥19	[illegible]
常温/230	690±15℃	例 [illegible]	[illegible]	[illegible]	[illegible]	[illegible]